

# ADVANCE ADAPTERS INC.

P.O. Box 247, 4320 Aerotech Center Way

Paso Robles, CA 93447

Telephone: (800) 350-2223 Fax: (805) 238-4201

# P/N: 713125

New Item: (1994)

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Page Rev. Date: 03-07-09

## CHEVY V8-TOYOTA 4WD TRUCK ENGINE MOUNTS - I.F.S. PREVIOUSLY V6 ENGINE

### KIT CONSISTS OF:

No.	Qty	Part No.	Description
1.	2	4980	STOCK GM MOUNTS
2.	1	713125-C	CROSSMEMBER EXT.
3.	1	713125-L	DRIVER'S SIDE ENGINE MOUNT
4.	1	713125-R	PASSENGER SIDE ENGINE MOUNT
5.	4	716138-CS	CROSSMEMBER SPACERS
6.	4	723701	3/8"-16 NUT
7.	14	723704	3/8" LOCK WASHERS
8.	10	723720	H.H.C.S. 3/8"-16 x 3/4"
9.	4	723725	H.H.C.S. 3/8"-16 x 2"
10.	4	723735	3/8" FLAT WASHERS
11.	2	724301	7/16"-14 NYLON LOCK NUT
12.	2	724303	7/16" LOCK WASHERS
13.	2	724355	H.H.C.S. 7/16"-14 x 4-1/2" LONG (Grade 5)
14.	1	TT001	TOYOTA TRUCK INSTRUCTION MANUAL

### OPTIONAL ITEMS:

Qty	Part No.	Description
1	716681	RADIATOR
1	717054	HEADERS
1		OIL PAN*

\*(Required if not using a suspension lift)

The GM rubber mount supplied in this kit may be a tight fit between the tabs on our mount. If so slightly squeeze the two tabs on the GM mount closer together for a proper fit to the Advance Adapters mount. These GM mounts supplied sometimes vary in widths from the manufacture.

### REQUIRED MODIFICATIONS:

1. 2" body lift.
2. Small rib on front differential must be ground if not using a suspension lift.
3. Driveline modifications required.
4. Floor board modifications around shifter approximately 1-1/2" to 2".

### INSTALLATION PROCEDURES:

These mounts must be used on Toyota 4WD trucks that were originally equipped with a Toyota V6 and IFS suspension. These mounts are designed for use with the stock 5 speed, TH350, and 700R4 transmissions.

1. When using our oil pan, the front differential must be ground as shown in Photo #1.
2. Install the stock GM mounts to the engine.
3. Install the left & right motor mounts loosely to the frame perches as shown in Photos #2 & 3.
4. The distributor must be installed before installing the engine.
5. Install the crossmember mount with spacers. Leave loose so that the transfer case can move into the correct position once the engine and transmission are bolted together.
6. Modify floorboard as shown in Photo #5.

**SPECIAL NOTE:** The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.

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**Photo #1**



**Photo #4**



**Photo #2 (Driver's side)**



**Photo #3 (Passenger side)**



**Photo #5**

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